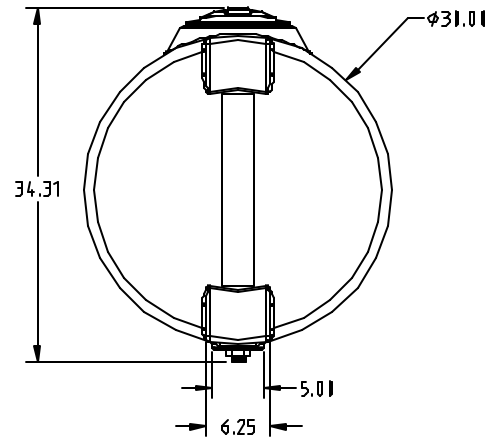
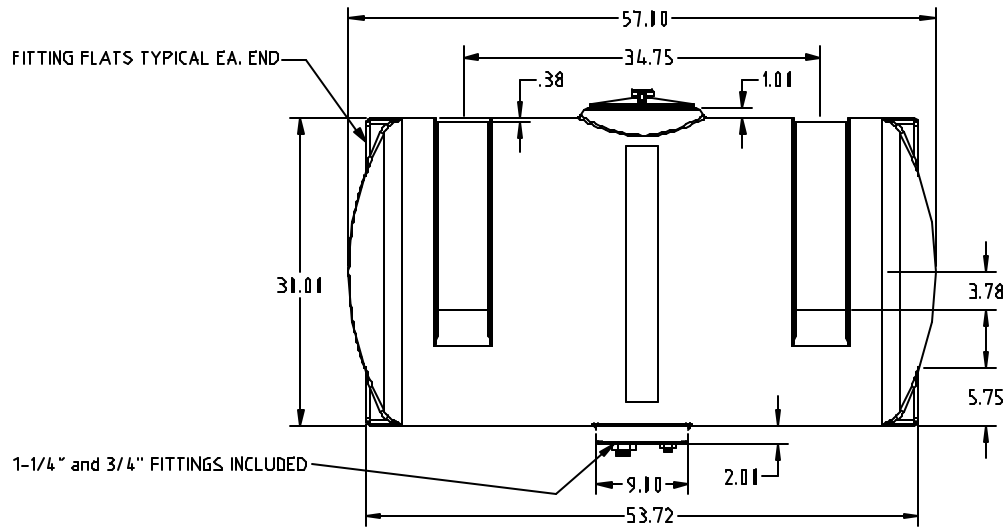
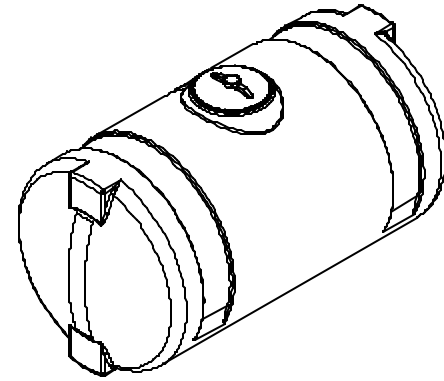
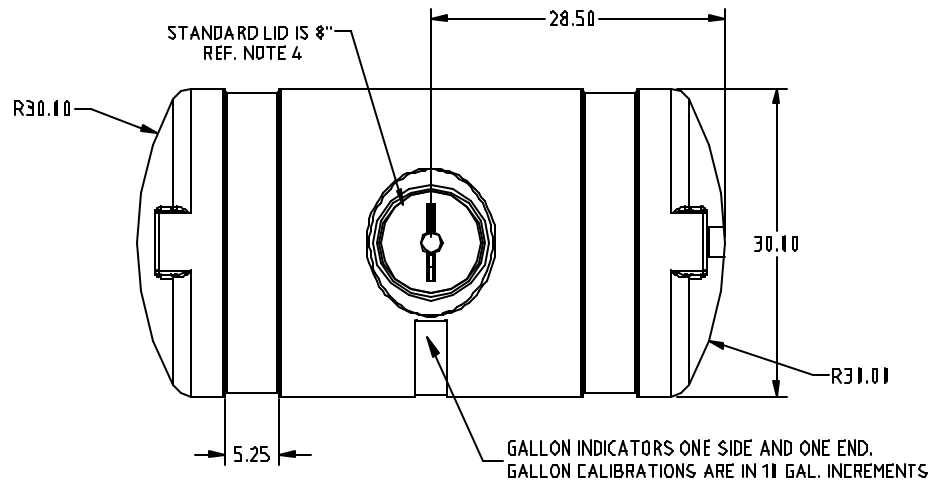


GENERAL NOTES:

1. USE .027 IN./IN. SHRINK ALLOWANCE
2. MOLD TO BE FULLY WELDED INSIDE AND STITCH WELDED OUTSIDE
3. CLAMPING TO BE WITH 1/2" X 1-1/2" GRADE 8 BOLTS, GRADE 5 NUTS AND NUT HOLDERS.
4. LID RING RECESS TO HAVE KNIFE EDGE ON INSERT TO MINIMIZE TRIMMING.

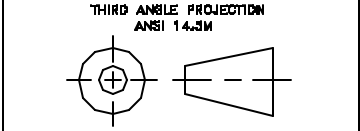


REV	DESCRIPTION	DATE	APPRD


DRAWN / DATE REH/9/14/01
APPRD. / DATE REH/9/14/01

MATERIAL / SHOT WEIGHT			
M111	M134	U625	P938
	48		

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED
± .5% @ 68° F



NOTES:
1. .210 NOMINAL WALL



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SCALE N.S.	PART NO.
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